

**FABRICATION AND CHARACTERIZATION OF HIGH-
PHOTODETECTORS USING MOCVD-GROWN ZNGA₂O₄
UNDER HARSH ENVIRONMENTS**

Taslim Khan



DEPARTMENT OF PHYSICS

INDIAN INSTITUTE OF TECHNOLOGY DELHI

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**Fabrication and characterization of high-performance deep UV
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DEDICATION

This dissertation is dedicated to my family, whose unwavering financial support and encouragement have been the foundation of my academic journey. I also want to sincerely thank my teachers, whose counsel, insight, and encouragement have molded my career and stoked my curiosity. It would not have been feasible to accomplish this without your guidance and assistance.

CERTIFICATE

This is to certify that the thesis entitled “**Fabrication and characterization of high-performance deep UV photodetectors using MOCVD-grown ZnGa₂O₄ epilayers for application under harsh environments**” submitted by **Mr. Taslim Khan**, a Research Scholar in the *Department of Physics*, under *IIT Delhi-NYCU Taiwan Joint Doctoral Program*, *Indian Institute of Technology Delhi, New Delhi, India*, for the award of the joint degree of **Doctor of Philosophy**, is a record of original and Bonafide research work carried out by her under our supervision and guidance. The results contained in it have not been submitted in part or full to any other university or institute for the award of any degree/diploma.



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“So verily, with hardship, there is relief” – Al Quran (94:6)

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ABSTRACT

This thesis investigates the advancement and development of high-performance deep ultraviolet photodetectors (DUV PDs) that are based on metalorganic chemical vapor deposition (MOCVD) grown zinc gallate (ZnGa_2O_4) thin coatings on c-plane sapphire. The applications of these devices are primarily focused on cosmic exploration and harsh environments. These devices achieve a photo-to-dark current ratio (PDCR) of over 10^8 at an applied bias of 10 V because they have an ultra-low dark current of 6.69 fA and a high photo-to-dark current ratio (PDCR) that exceeds 10^8 at 0.2 V. Additionally, the dark current of these devices is just 37 fA. In the presence of 245 nm illumination at room temperature (RT), the photodetectors exhibit remarkable responsiveness, achieving 185 A/W at 10 V and 3.53 A/W at 0.2 V. Additionally, they achieve a record detectivity of around 10^{17} Jones. Their resilience is demonstrated by the fact that there are small variations in dark current or reaction time, which highlights their dependability for high-temperature applications. It is noteworthy that the devices continue to operate in a stable manner over a broad temperature range that extends from 27 degrees Celsius to 125 degrees Celsius. In both lighted and dark settings, the ideality factor is close to unity, which further emphasizes the predominance of thermionic emission and demonstrates the effectiveness of these devices in environments that are difficult to maintain a constant temperature.

DUV photodetectors based on ZnGa_2O_4 exhibit remarkable resistance to γ -ray irradiation, a crucial characteristic for space-bound photodetectors which are essential for their functionality. Following the application of irradiation, the responsivity at zero bias increased from 0.98 to 1.94 mA/W, while the dark current increased from 0.11 to 5.6 pA, indicating that there was only a slight decline in performance. Additionally, the decay times improved from 220

milliseconds to 190 milliseconds, while the PDCR climbed from 3.2×10^3 to 3.1×10^4 . An increase in surface oxygen defects was discovered by high-resolution X-ray photoelectron spectroscopy (HR-XPS). This was demonstrated by the shift in the core-level peak intensity of the O 1s atom, which went from 6.82% to 53.19% after being subjected to 200 kGy γ -irradiation. This suggests that there is a structural adaptation that plays a role in radiation hardness. Due to these features, ZnGa₂O₄ DUV photovoltaic detectors are able to maintain their effectiveness in zero-bias operation, which is essential for passive monitoring for extended periods of time in cosmic radiation conditions.

This thermally resilient DUV PD was produced by integrating a few-layer (FL)-MoS₂ van der Waals heterostructure on top of the ZnGa₂O₄ layer. The goal of this development was to further improve the stability and detectivity of the device. One can accomplish the creation of a type I heterointerface by employing a novel technique that involves selectively etching FL-MoS₂. With a detectivity of 4.9×10^{18} Jones and a response time of 77 milliseconds, this design can maintain temperature stability and exhibiting high sensitivity to low-UV radiation in the range of 200 to 280 nm. With a noise-equivalent power (NEP) of 1.2×10^{-20} W/Hz^{1/2}, the device exhibits exceptional performance, surpassing the capabilities of ordinary Si APDs when it comes to performance. Band alignment investigations that are more in-depth reveal that the valence band and the conduction band have offsets of 1.75 eV and 1.65 eV, respectively. These offsets make it possible for charge to be transported efficiently and to remain stable in high-temperature environments. Additional developments in photodetection are revealed by an investigation that is complimentary to the study of a solar-blind, self-powered heterojunction composed of NiO and ZnGa₂O₄. This device, which has a staggered type-II band alignment, makes use of the pyrophototronic effect (PPE), which is the combined effect of the photoelectric and pyroelectric phenomena that occur within the non-centrosymmetric structure of ZnGa₂O₄ to improve its responsivity and specific detectivity. This self-powered device can

achieve a very low dark current of 5.39 fA , a responsivity of 88 mA/W, and a specific detectivity of 2.03×10^{14} Jones when it is set to zero bias and subjected to irradiation at a wavelength of 246 nm. The pyrophototronic effect has the ability to dramatically enhance the transient response, with the responsivity reaching its highest point at 338 A/W and the detectivity reaching 7.1×10^{18} Jones when the light intensity is raised. As a result of its high-performance properties, the NiO/ZnGa₂O₄ heterostructure has the potential to be utilized in applications that need low power consumption, high sensitivity, and resistance in difficult operational situations.

After being manufactured at ambient temperature, the ZnO/ZnGa₂O₄ heterojunction photodetector can achieve outstanding selective UV-A and UV-C detection, which is useful for applications involving artificial optical synapses. The heterojunction in question demonstrates an exceptional spectrum selectivity, as evidenced by its responsivity of 142 milliamperes per watt and its detectivity of 6.5×10^{12} Jones. The responsivity of the device grows to 407 A/W when subjected to an external bias of -10 V, whereas the detectivity of the device is 2.6×10^{14} Jones. It is possible to achieve sub-nanosecond UV switching with this device thanks to its rapid response times (0.2 ns rise and 0.4 ns decay), which is necessary for applications involving artificial synapses. Taking advantage of the pyrophototronic effect, the device reacts selectively to ultraviolet A by accumulating heat in zinc oxide (ZnO) and having a limited thermal conductivity ZnGa₂O₄. This results in increased detection of ultraviolet A as opposed to ultraviolet C. This arrangement imitates biological synaptic activity by means of persistent photoconductivity under 380 nm (UV-A) irradiation. This is accomplished by reproducing synaptic plasticity. Thermally induced pyrophototronic effects provide additional support for synaptic processes, whereby synaptic weight updates are increased during the learning phase and decreased during the forgetting process. The utilization of ZnO/ZnGa₂O₄ heterostructures in artificial optoelectronic synapses that are controlled by temperature and band-bending

dynamics is highlighted by this selective response. ZnGa₂O₄-based photodetectors are presented in the thesis as candidates for DUV detection in severe conditions. These photodetectors are adaptable and resilient compared to other candidates. A convincing path towards the development of radiation-resistant, high-detectivity, and self-powered photodetectors is shown by the coupling of MOCVD-grown ZnGa₂O₄ with advanced heterostructures such as FL-MoS₂ and NiO. These devices not only illustrate fresh uses of artificial synapses by utilizing the pyrophototronic effect, but they also push the limits of photodetection under high-temperature and radiation exposure conditions. The findings establish ZnGa₂O₄ as a foundation for the development of next-generation optoelectronic devices for use in space exploration as well as artificial synapse systems that are efficient in terms of energy consumption.

Keywords: - Artificial Synapse, Deep Ultraviolet, MOCVD, Single Crystalline, and ZnGa₂O₄

सार

यह शोध प्रबंध उच्च प्रदर्शन वाले डीप अल्ट्रावायलेट फोटोडिटेक्टर (DUV PDs) के विकास और उन्नति की जांच करता है, जो कि मेटलऑर्गेनिक केमिकल वेपर डिपोजिशन (MOCVD) द्वारा उगाए गए जिंक गैलेट ($ZnGa_2O_4$) की पतली परतों पर आधारित हैं और इन्हें c-प्लेन सैफायर पर उगाया गया है। इन उपकरणों के मुख्य अनुप्रयोग कॉस्मिक अन्वेषण और कठोर वातावरण में किए गए कार्यों पर केंद्रित हैं। ये उपकरण 10 V पर लागू बायस पर 10^8 से अधिक के फोटो-डार्क करंट अनुपात (PDCR) को प्राप्त करते हैं क्योंकि इनमें अति-निम्न डार्क करंट (6.69 fA) और उच्च फोटो-टू-डार्क करंट अनुपात (PDCR) है जो कि 0.2 V पर 10^8 से अधिक है। इन उपकरणों का डार्क करंट केवल 37 fA है। 245 nm की रोशनी के तहत कमरे के तापमान (RT) पर इन फोटोडिटेक्टरों में उत्कृष्ट उत्तरदायित्व देखा गया है, जो कि 10 V पर 185 A/W और 0.2 V पर 3.53 A/W प्राप्त कर रहे हैं। इसके अलावा, ये उपकरण लगभग 10^{17} जोन्स का रिकॉर्ड डिटेक्टिविटी प्राप्त करते हैं। इनकी स्थायित्व का प्रदर्शन इस तथ्य से होता है कि उच्च तापमान अनुप्रयोगों के लिए इनकी डार्क करंट या प्रतिक्रिया समय में छोटे-छोटे परिवर्तन होते हैं। यह उल्लेखनीय है कि ये उपकरण 27 डिग्री सेल्सियस से 125 डिग्री सेल्सियस तक विस्तृत तापमान सीमा में स्थिरता से कार्य करते रहते हैं। रोशनी और अंधेरे दोनों स्थितियों में, आदर्शता गुणांक एकता के निकट होता है, जो थर्मियोनिक उत्सर्जन की प्रधानता को अधिकतम रूप से प्रदर्शित करता है और कठिन वातावरण में तापमान स्थिरता में भी इन उपकरणों की प्रभावशीलता को दर्शाता है।

$ZnGa_2O_4$ पर आधारित DUV फोटोडिटेक्टर γ -किरण विकिरण के प्रति अत्यधिक प्रतिरोधी होते हैं, जो कि अंतरिक्ष-आधारित फोटोडिटेक्टर के लिए एक महत्वपूर्ण विशेषता है। विकिरण के बाद, शून्य बायस पर उत्तरदायित्व 0.98 से बढ़कर 1.94 mA/W हो गया, जबकि डार्क करंट 0.11 से बढ़कर 5.6 pA हो गया, जो प्रदर्शन में मामूली गिरावट का संकेत देता है। इसके अतिरिक्त, डीके टाइम्स में सुधार हुआ, जो

220 मिलीसेकंड से घटकर 190 मिलीसेकंड हो गया, जबकि PDCR 3.2×10^3 से बढ़कर 3.1×10^4 हो गया। उच्च-रिज़ॉल्यूशन एक्स-रे फोटोइलेक्ट्रॉन स्पेक्ट्रोस्कोपी (HR-XPS) द्वारा सतही ऑक्सीजन दोषों में वृद्धि की खोज की गई थी। यह 200 kGy γ -विकिरण के अधीन होने के बाद O 1s परमाणु की कोर-स्तर पीक तीव्रता में 6.82% से 53.19% तक बदलाव द्वारा प्रदर्शित किया गया था। यह सुझाव देता है कि विकिरण कठोरता में एक संरचनात्मक अनुकूलन की भूमिका होती है। इन विशेषताओं के कारण, ZnGa₂O₄ DUV फोटोडिटेक्टर शून्य बायस ऑपरेशन में अपनी प्रभावशीलता बनाए रखने में सक्षम हैं, जो अंतरिक्ष विकिरण स्थितियों में विस्तारित समय के लिए निष्क्रिय निगरानी के लिए आवश्यक है।

यह थर्मल रूप से स्थिर DUV PD ZnGa₂O₄ पर एक वैन डेर वाल्स हेटरोस्ट्रक्चर की कुछ परतों वाले (FL)-MoS₂ को एकीकृत करके उत्पादित किया गया था। इस विकास का उद्देश्य उपकरण की स्थिरता और डिटेक्टिविटी को और भी बेहतर बनाना था। FL-MoS₂ को चुनिंदा रूप से उत्कीर्ण करने वाली एक नई तकनीक का उपयोग करके एक प्रकार I हेटरोइंटरफेस का निर्माण किया जा सकता है। 4.9×10^{18} जोन्स की डिटेक्टिविटी और 77 मिलीसेकंड की प्रतिक्रिया समय के साथ, यह डिजाइन तापमान स्थिरता को बनाए रख सकता है और 200 से 280 नैनोमीटर की सीमा में निम्न-UV विकिरण के प्रति उच्च संवेदनशीलता प्रदर्शित करता है। शोर-समतुल्य शक्ति (NEP) 1.2×10^{-20} A/Hz^{1/2} के साथ, यह उपकरण असाधारण प्रदर्शन प्रदर्शित करता है, जो सामान्य Si APD की तुलना में श्रेष्ठ है। अधिक गहराई से किए गए बैंड संरेखण अनुसंधान से पता चलता है कि वेलेंस बैंड और कंडक्शन बैंड में 1.75 eV और 1.65 eV के क्रमिक ऑफसेट हैं। ये ऑफसेट उच्च तापमान वाले वातावरण में चार्ज परिवहन को कुशलतापूर्वक और स्थिर बनाए रखते हैं।

फोटोडिटेक्शन में अतिरिक्त प्रगति को NiO और ZnGa₂O₄ के यौगिक वाले एक सौर-अंध-आधारित, स्व-शक्ति संचालित हेटरोजंक्शन का सहायक अनुसंधान द्वारा प्रकट किया गया है। यह उपकरण, जिसमें एक स्टैगर्ड प्रकार-II बैंड संरेखण है, ZnGa₂O₄ के गैर-सैंट्रोसिमेट्रिक संरचना में पायरोफोटोट्रॉनिक प्रभाव

(PPE) का उपयोग करता है, जिससे उसकी उत्तरदायित्व और विशिष्ट डिटैक्टिविटी में सुधार होता है। ZnO/ ZnGa₂O₄ हेटेरोजंक्शन फोटोडिटैक्टर कमरे के तापमान पर निर्मित होने के बाद उत्कृष्ट चयनात्मक UV-A और UV-C डिटैक्शन करने में सक्षम है, जो कि कृत्रिम ऑप्टिकल सिनैप्स से संबंधित अनुप्रयोगों के लिए उपयोगी है। ZnGa₂O₄ आधारित फोटोडिटैक्टरों को इस शोध प्रबंध में कठोर परिस्थितियों में डीप UV डिटैक्शन के लिए संभावित के रूप में प्रस्तुत किया गया है। इन उपकरणों में ऊर्जा कुशल कृत्रिम सिनैप्स प्रणालियों के साथ-साथ अंतरिक्ष अन्वेषण में उपयोग के लिए ZnO/ZnGa₂O₄ हेटेरोस्ट्रक्चर का उपयोग कर उन्हें आगे बढ़ाने का मार्ग दिखाया गया है।

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ABBREVIATIONS

PDs	Photodetectors
DUV	Deep Ultraviolet
SB PDs	Solar blind photodetectors
2DMs	Two dimensional materials
3D	Three dimensional
γ	Gamma
NEP	Noise equivalent power
TMDCs	Transition metal dichalcogenides
OM	Optical microscope
SEM	Scanning electron microscopy
AFM	Atomic force microscopy
KPFM	Kelvin probe force microscopy
XPS	X-ray photoelectron spectroscopy
XRD	X-ray Diffraction
RSM	Reciprocal space mapping
B.E.	Binding energy
a.u.	Arbitrary unit
TEM	Transmission electron microscopy
XTEM	Cross-sectional transmission electron microscopy
HRTEM	High resolution transmission electron microscopy
PL	Photoluminescence
TRPL	Time-resolved photoluminescence
FESEM	Field emission scanning electron microscope
EPMA	Electron probe microanalyzer
EDA	Electron diffraction analysis
MOCVD	Metal organic chemical vapor deposition
PLD	Pulsed Laser Deposition
CVD	Chemical vapor Deposition