

**THERMOELECTRIC POWER OF SOME
TETRAHEDRALLY COORDINATED
AMORPHOUS SEMICONDUCTORS**

by

SUDHIR KUMAR BARTHWAL

*Thesis Submitted to the
Indian Institute of Technology, Delhi
for the Award of the Degree of*
DOCTOR OF PHILOSOPHY

**DEPARTMENT OF PHYSICS
INDIAN INSTITUTE OF TECHNOLOGY, DELHI
JULY, 1975**

Thesis Supervisor:

Professor K.L. Chopra
Thin Films and Materials Science Laboratory
Department of Physics
Indian Institute of Technology, Delhi
New Delhi-110029

ACKNOWLEDGEMENTS

I am deeply grateful to Professor K.L. Chopra for the valuable guidance and constructive criticism throughout the course of investigations reported in this thesis. I am indebted to him for inducing in me a spirit of optimism and enthusiasm without which it would have been impossible to overcome the seemingly insurmountable odds encountered during the research period.

My sincere thanks are due to Dr. H.K. Sehgal for his help in the electron microscopy investigations.

It has been of immense benefit to have had the close cooperation of all my colleagues in the Thin Film Group. They generously lent their time and labour to help me in completing my work.

Finally, I must thank Mr. V.N. Sharma who took great pains for the typing of this manuscript.

JULY, 1975


(SUDHIR KUMAR BARTHWAL)
I.I.T. NEW DELHI
INDIA

ABSTRACT

The temperature dependence of the thermoelectric power (TEP) and the corresponding conductivity of evaporated amorphous (a-) Ge, $\text{Ge}_x\text{Te}_{1-x}$, InSb and GaAs films have been studied as a function of such deposition parameters as technique of deposition, boat temperature during flash evaporation, nature and temperature of substrate, rate and angle of deposition, presence of different gas ambients during deposition, post-deposition annealing treatments, etc., and in case of Ge, also as a function of the source of polycrystalline Ge sample as well as impurities (Sb, Al, Au and Fe). Electron microscopy and electron diffraction studies of as-deposited, annealed and crystallized films have also been carried out in an effort to correlate the changes in the electrical properties with those of the microstructure.

The characteristic behaviour of the TEP of a-Ge films is a small (several $\mu\text{V/K}$) negative value at low temperatures (below ~ 300 K), followed by an inversion of sign above room temperature and thereafter, a rapid rise with temperature. Whereas the low temperature behaviour of the TEP is not significantly affected, the inversion temperature and the high temperature behaviour are markedly affected by changes in the deposition parameters and post-deposition treatments. Small ($\lesssim 1$ at.%) concentration of impurities have no effect on the low temperature behaviour but significant changes are observed in the high temperature behaviour. The sign of the TEP depends upon the concentration of impurities and is not necessarily

correlated with the electronic nature of the impurities. The characteristic behaviour of the conductivity is a continuously decreasing activation energy with decreasing temperature. The changes in the conductivity behaviour due to changes in the deposition parameters are much smaller as compared to the changes in the TEP.

In the case of a-GeTe_{1-x} films, a gradual modification in the TEP and conductivity behaviour of a-Ge is observed on addition of Te. The TEP becomes increasingly positive with increasing Te concentration. At high enough concentrations, segregation of Te occurs and TEP becomes very small. The TEP of $\text{a-Ge}_{0.5}\text{Te}_{0.5}$ films remains positive and varies inversely with temperature in the range 250-400 K. In sharp contrast to a-Ge films, the TEP and conductivity are not affected significantly by various deposition parameters and post-deposition treatments. These results are understood in terms of the microstructure and the associated void structure of the films, as revealed by our electron microscopy studies.

The TEP and conductivity of a-InSb and a-GaAs films are strongly dependent on various deposition parameters, especially boat temperature. The conductivity behaviour shows a continuous variation with boat and substrate temperature whereas the TEP shows wide and anomalous variations in sign and temperature dependence. The conductivity data of these films show a continuously decreasing activation energy with decreasing temperature (similar to a-Ge films). The results are understood in terms of the

electron microscopy studies of these films.

The TEP and conductivity behaviour of the presently studied amorphous semiconductors can be understood in terms of conduction in an asymmetrical energy-band diagram whose tailing and localization features and shape of the density-of-states curve are very sensitive to deposition parameters and post-deposition treatments, and are attributable to changes in the microstructure and the associated voids and dangling bonds.

CONTENTS

	Page
ACKNOWLEDGEMENTS	 (v)
ABSTRACT	 (vi)
 CHAPTER I AMORPHOUS SEMICONDUCTORS AND THEIR PRESENT UNDERSTANDING	
1.1 Introduction	 1
1.2 Growth and Structure of an Amorphous Material	 2
1.3 Void Structure	 6
1.4 Energy-Band Diagrams	 8
1.5 Conductivity Behaviour	 11
1.6 Hall Effect	 16
1.7 Thermoelectric Power	 17
1.8 Objective of the Thesis	 22
 CHAPTER II EXPERIMENTAL TECHNIQUES	
2.1 Vacuum Evaporation System	 26
2.2 Substrates	 27
2.3 Sources of Evaporation and Deposition Method	 28
2.4 Electronmicroscopy Studies	 31
2.5 Measurements of Electrical Properties	 31

CHAPTER III AMORPHOUS Ge FILMS

3.1	Introduction		36
3.2	Experimental Details		37
3.3	Results		38
3.4	Discussion		46
3.5	Conclusions		61

CHAPTER IV AMORPHOUS $\text{Ge}_x\text{Te}_{1-x}$ FILMS

4.1	Introduction		63
4.2	Experimental Details		64
4.3	Results		65
4.4	Discussion		68
4.5	Conclusions		72

CHAPTER V AMORPHOUS InSb AND GaAs FILMS

5.1	Introduction		73
5.2	Experimental Details		74
5.3	Results		75
5.4	Discussion		80
5.5	Conclusions		86

REFERENCES		87
------------	------	----

LIST OF PUBLICATIONS		94
----------------------	------	----