

Studies of
Degradation and Stabilisation Mechanism
of Poly (vinyl chloride)

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DEDICATED TO MY
WIFE URMIL AND CHILDREN
SWEETY, DIMPLE & SUNNY
AND
PARENTS

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ABSTRACT

Degradation of PVC is initiated from weak sites in the polymer backbone, and stabilisation can be affected by removal of such labile sites. Attempts have been made in the present work to stabilise PVC by Diels-Alder reaction and cationic graft copolymerisation. The possibility of Diels-Alder reaction between partially degraded PVC with alkyl maleates (diethyl, dibutyl and dioctyl maleates) and other suitable dienophiles was investigated. Such an adduct formation might de-activate the labile chlorine in polymer backbone, thus reducing the evolution of HCl. Discolouration of PVC will also be reduced, due to removal of conjugated double bonds. Based on rate of dehydrochlorination data, the order of stability of PVC was found as

Dioctyl maleate > diethyl maleate > dibutyl maleate

IR spectrum of PVC degraded in these solvents revealed the presence of additional band at 1744cm^{-1} , which has been explained on the basis of adduct formation. λ_{max} was observed at 325 ± 2 nm which corresponded to ≈ 5 double bonds. Since the rate is not reduced in comparison to that in ethyl benzoate, it is quite possible that the adduct formation may be taking place at the conjugated double bonds away from allylic chlorine.

Degradation of PVC in ethyl benzoate in presence of maleic anhydride (MA), p-benzoquinone (BQ) and 9:10 anthraquinone at different temperatures was also studied. Rate and

electronic absorption spectra of samples degraded in presence of these additives revealed that all these additives are effective stabilisers at higher temperatures ($>200^{\circ}\text{C}$). IR spectrum of PVC degraded in presence of MA indicated two bands at 1787 cm^{-1} and 1744 cm^{-1} corresponding to carbonyl stretching of anhydride group. However, samples degraded in presence of quinones did not reveal any peak corresponding to carbonyl group. The reduction in rate as well as in absorption of the samples when degraded in MA is attributed to formation of Diels-Alder adduct between MA and degrading PVC. The reduction in rate in case of BQ and AQ was explained on the basis of radical addition reaction. Molecular weight distribution studies by gel permeation chromatography revealed **both** cross-linking and chain scission reactions. Therefore, molecular weight distribution of **degraded** PVC samples did not alter significantly.

PVC-g-polystyrene of various compositions were synthesised in nitrobenzene using AlCl_3 as cationic initiator. No degradation of PVC was observed under the conditions employed in cationic graft copolymerisation.

Initial dehydrochlorination of PVC, monomer, catalyst, and polymer concentration and reaction temperatures, had significant effect on % graft-on. The presence of grafts was confirmed by ir and DTL studies. Grafted samples were found to

be thermally more stable than PVC by rate of dehydrochlorination measurements, absorption studies, thermogravimetric analysis (TGA) and differential thermal analysis (DTA).

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